**Improving Productivity of Your Operations**

The worldwide reference in optical emission
More than 5000 units installed since launch

Excellent sensitivity, reproducibility and accuracy

Best stability and reliability, minimal argon consumption and lowest total costs of ownership

Line selection in the range 130 to 780 nm, allowing analysis from low O, C and N to alkaline elements
ARL 3460
Exceptional History

For over 70 years, our company has set the standard for instrumental analysis of metals. A continuous stream of innovative products using optical emission and X-ray spectroscopy has been the cornerstone around which that long and successful tradition of leadership has been built. The first model of the ARL 3460 was launched in 1982 and it is, since then, the most widely used optical emission spectrometer in the world. The delivery of the 5000th unit was celebrated at the beginning of 2005.

Fast and Accurate
As a multi-channel optical emission spectrometer, the Thermo Scientific ARL 3460 is designed for fast, accurate metals analysis in:
- Primary plants
- Foundries, forges, mini-mills
- Casting operations
- Incoming material control
- Metals QC and R&D laboratories

The ARL 3460 is custom designed for meeting any customer specific requirements.

Unrivaled Reproducibility, Reliability and Stability
A well proven, one meter, stabilized cast iron spectrometer is at the heart of the system, providing unrivaled reproducibility, reliability and stability over both the short and long term. This brings the following advantages:
- Less time spent on recalibration
- More time available for the productive analyses

The cabinet is also ergonomically designed to allow the sample and its identification to be rapidly input by a standing operator, thus avoiding wasted seconds and further optimizing result turnaround times.

Highest Productivity, Lowest Costs of Ownership
Over the years the ARL 3460 has undergone constant improvements in analytical performance and has become the best tool in increasing your productivity. Due to continuous evolution of the optics, electronics and software, we were able to decrease all costs of ownership.

Unparalleled Performance
Our company has a wealth of experience in analyzing almost every type of metal and thereby can only provide an exceptional product that meets or exceeds every customer’s requirements.

This experience extends to the less common metallic materials. When it comes to the analysis of toxic materials, such as zinc and lead, the special exhaust system of the ARL 3460 ensures maximum safety of the operator.

Nitrogen/Oxygen Analysis
Traditionally handled by combustion analyzers, the analysis of N and O can now be performed by optical emission spectrometers. Today, more than 1000 installed ARL 3460 analyze nitrogen in steels and many analyze oxygen in steel and copper bases.
**Turn-Key Operation**

The ARL 3460 is configured and calibrated in the factory before delivery.

We are fully aware that accuracy, which depends on the calibration of the instrument, is the most important figure of merit required from a spectrometer. Our factory calibrations performed with CARL (a very sophisticated multi-variable regression software tool that corrects for matrix effects as well as spectral interferences), ensures the customer the highest possible accuracy. CARL provides an immediate "turn-key" instrument ready to analyze customer samples on the installation day.

**WinOE Software: Simplicity Itself**

WinOE software is, quite simply, the most powerful software available today for metals analysis by OES:

- Graphical user interface through HTML pages and Internet Explorer
- Shortcut icons to start an analysis with just one click or keystroke
- Large, user-friendly icons to reach the functions at a glance
- Routine tasks are achieved quickly and efficiently by use of "push-button" automated functions to guide the operation, or via "blackbox" intelligent modules running in the background with minimum (or no) user intervention

These are just a few of the many features contributing to the fast routine operation of WinOE.

**Your Partner In Productivity**

Our company is not only your supplier, but also your partner in productivity who offers you complete analytical solutions backed up by the following statements:

- Regular "firsts" in spectrometry, software and automation for over 70 years
- Tens of thousands of OES & X-ray systems already supplied in the world
- Continuous improvements of analytical performance and shorter analysis times
- Easy integration to increase productivity
- Unrivaled reputation for quality, stability, reliability and long lifetime
- Easy to use, easy to upgrade
- The OES/X-ray manufacturing facility in Ecublens, Switzerland is ISO 9001:2000 certified
- Worldwide customer support network

**Improve The Quality of Your Products**

The design of the Thermo Scientific ARL 3460 combines high performance with rugged construction and operational convenience with reliable operation. The productivity needed by a modern metals production is optimized by the system providing fast, accurate results, day-by-day, month-by-month and year-by-year. This will ensure the best quality of your own products.
ARL 3460 Specifications

Spectrometer
Spectrometer design: Paschen-Runge vacuum polychromator made of special cast iron and temperature controlled to ± 0.1° at 38° C. Maximum 80 channels.

- Focal length: 1 m
- Primary slit width: 20 µm
- Secondary slit width: 20, 25, 37.5, 50, 75, 100, 150 µm
- Type of detector: Photomultiplier tube 28 mm, 10-stage side window tubes, fused quartz, glass or MgF₂ envelope
- Grating type: 1080, 1667 or 2160 gr/mm, selected by analytical task
- Resolution: Dependent on grating, secondary slit and spectral order
- Sample stand: Argon flushed, water-cooled table with self-contained, closed loop coolant system

Electronics
Spectrometer control: ARL MM8 386 Microprocessor utilizing CMOS technology with Status Measuring Card. A/D converters and attenuators included for each channel.

- Programmable attenuators: Up to 24, available as an option
- Dynamic range: 10⁻¹¹
- Enclosure: Built-in dust protection with high capacity cooling fans

Requirements
Ambient temperature: 16-30°C (62-86°F), maximum rate of change 5° C/hour
Relative humidity: 20-80%
Voltage: 230 V (+10 %/-15 %), single-phase with protective ground (5kVA regulator required if fluctuations exceed ±10 %)
Current: 12 A, including PC, screen and printer
Frequency: 50 or 60 Hz
Grounding: < 1 Ω
Argon: > 99.996 % maximum 5 ppm oxygen (maximum 2 ppm oxygen for samples with high Si content). Optional argon purifier available and recommended for low carbon analysis.
For VUV lines (nitrogen, oxygen, chlorine), argon purifier included

Consumption
Electrical power: Max 3.5 kVA
Argon: 3.5 l/min during analysis, 0.35 l/min stand-by

Dimensions and weight
Overall dimensions: 166.5 x 91 x 119 cm or 65 x 47 x 36 inches, including excitation stand
Weight: 450 kg. or 992 lb approximately

Accessories and options:
- Small samples analysis kit
- Argon purification systems
- Voltage stabilization systems
- Uninterruptible Power Supply (UPS)
- Suction device accessory to exhaust toxic fumes
- Stand upgrade for semi-automatic operation
- Data communication software options
- Analytical results processing software options

In addition to these offices, Thermo Fisher Scientific maintains a network of representative organizations throughout the world.

Australia
+61 2 8844 9500 • analyze.au@thermo.com

Austria
+43 1 333 50340 • analyze.at@thermo.com

Belgium
+32 2 482 30 30 • analyze.be@thermo.com

Canada
+1 800 532 4752 • analyze.ca@thermo.com

China
+86 10 5850 3588 • analyze.cn@thermo.com

Denmark
+45 72 23 62 60 • analyze.dk@thermo.com

France
+33 1 60 92 48 00 • analyze.fr@thermo.com

Germany
+49 6103 408 1014 • analyze.de@thermo.com

India
+91 22 6742 9434 • analyze.in@thermo.com

Italy
+39 02 950 591 • analyze.it@thermo.com

Japan
+81 45 453 9100 • analyze.jp@thermo.com

Latin America
+1 608 276 5659 • analyze.la@thermo.com

Netherlands
+31 76 587 98 88 • analyze.nl@thermo.com

South Africa
+27 11 570 1840 • analyze.za@thermo.com

Spain
+34 91 657 4930 • analyze.es@thermo.com

Sweden/Norway/Finland
+46 8 556 468 00 • analyze.se@thermo.com

Switzerland
+41 21 694 71 11 • analyze.ch@thermo.com

UK
+44 1442 233555 • analyze.uk@thermo.com

USA
+1 800 532 4752 • analyze.us@thermo.com

www.thermo.com